

| Description | Anode | Tank | Bath Temp. | Tank Voltage |
|-------------------|------------------------------------|--|------------------|-----------------------------------|
| Copper Plating | Copper | Pyrex Beaker or Stainless Steel | 75° to 100°F | 6 |
| Electro-Stripping | Stainless Steel | Pyrex Beaker or Stainless Steel | 180°F | 6 for Gold 10 to 12 Fire Scale |
| Electro-Cleaning | Stainless Steel | Pyrex Beaker or Stainless Steel | 180°F - 200°F | 10 to 12 |
| Gold Plating | Pure Gold or Stainless Steel | Pyrex Beaker or Stainless Steel | 120°F - 160°F | 2 to 3 |
| Nickel Plating | Pure Nickel | Pyrex Beaker or Stainless Steel Rubber or Plastic | Room Temperature | 2 or less |
| Rhodium Plating | Platinum or Platinized Titanium | Pyrex Beaker | 100°F | 4 |
| Silver Plating | Pure Silver | Pyrex Beaker or Stainless Steel | Room Temperature | 2 |
| Silver Strike | Stainless Steel | Pyrex Beaker or Stainless Steel | Room Temperature | 5 to 6 |